



REPLACEMENT PART DESCRIPTION FORM

MODEL #: B680-54/57/97

PART#	DESCRIPTION	USED ON:	MRP#			MATERIAL	QTY.	FACTORY USE ONLY!!	
								PACK	P/M
1	Left Leg (w/Pins)	B680-57	R76193			Wood	1	F	M
2	Right Leg (w/Pins)	B680-57	R76194			Wood	1	F	M
3	Side Rail (w/Hooks)(L=2048mm)(Vendor GH)	B680-97	R76198			Wood	2	K	M
3	Side Rail (L=2048mm)(Vendor KD)	B680-97	R81510			Wood	2	K	M
4	Center Leg(w/Leveler)(L=164mm)(Vendor GH)	B680-54	R76138			Wood+Metal+Plastic	3	K	M
4	Center Leg(w/Leveler)(L=164mm)(Vendor KD)	B680-54	R80012			Wood+Metal+Plastic	3	K	M
5	Cross Slat(w/Insert)(L=1540mm)	B680-54	R76199			Wood	3	F	M
6	Foot	B680-54	R76197			Wood	2	F	M
7	Left Hook (w/Screws)	B680-97	R33721			Metal	2	G	P
8	Right Hook (w/Screws)	B680-97	R33722			Metal	2	G	P
9	D-Nut (5/16in x 15mm)	B680-57	R76141			Metal	6	G	P
10	D-Nut (1/4in x 15mm)	B680-54	R76142			Metal	2	G	P
10	D-Nut (1/4in x 15mm)	B680-97	R76142			Metal	6	G	P
11	Insert (1/4in x 15mm)(Vendor GH)	B680-54	R76143			Metal	3	G	P
11	Insert (3/8in x 18mm)(Vendor KD)	B680-54	R68071			Metal	3	G	P
12	Adjustable Leveler(1/4inx28mm)(Vendor GH)	B680-54	R76144			Metal+Plastic	3	G	P
12	Adjustable Leveler(w/Insert)(1/4inx34mm)(D=21mm)(Vendor KD) NEW	B680-54	R83230			Metal+Plastic	3	G	P
13	Dowel (8x30mm)	B680-54	R76145			Wood	2	G	P
14	Hardware Pack	B680-54	R76146			1/4inx90mm Allen Bolt (2) 1/4inx35mm Allen Bolt (6) 1/4in Flat Washer (8) 1/4in Lock Washer (8) D8x30mm Dowel (2) 4mmx110mm Allen Key (1)	1	G	P
15	Hardware Pack	B680-57	R76147			5/16inx38mm Allen Bolt (6) 5/16in Flat Washer (6) 5/16in Lock Washer (6) M4x110mm Allen Key (1)	1	G	P

NOTE: Part #s 3,4,11,12 for Vendor KD effective starting serial#: 687070898434

REPLACEMENT PART DESCRIPTION FORM

MODEL #: B680-54/57/97

