

REPLACEMENT PART DESCRIPTION FORM

MODEL #: B680-52,53,86

PART#	DESCRIPTION	USED ON:	MRP#			MATERIAL	QTY.	FACTORY USE ONLY!!	
								PACK	P/M
1	Left Leg (w/Pins)	B680-53	R76193			Wood	1	F	M
2	Right Leg (w/Pins)	B680-53	R76194			Wood	1	F	M
3	Side Rail (w/Hooks)(L=1921mm)(Vendor GH)	B680-86	R76195			Wood	2	K	M
3	Side Rail (L=1921mm)(Vendor KD)	B680-86	R81511			Wood	2	K	M
4	Cross Slat (L=986mm)	B680-52	R76196			Wood	3	F	M
5	Foot	B680-52	R76197			Wood	2	F	M
6	Left Hook (w/Screws)	B680-86	R33721			Metal	2	G	P
7	Right Hook (w/Screws)	B680-86	R33722			Metal	2	G	P
8	D-Nut (5/16in x 15mm)	B680-53	R76141			Metal	6	G	P
9	D-Nut (1/4in x 15mm)	B680-52	R76142			Metal	2	G	P
9	D-Nut (1/4in x 15mm)	B680-86	R76142			Metal	6	G	P
10	Dowel (8x30mm)	B680-53	R76145			Wood	2	G	P
11	Hardware Pack	B680-52	R76146			1/4inx90mm Allen Bolt (2) 1/4inx35mm Allen Bolt (6) 1/4in Flat Washer (8) 1/4in Lock Washer (8) D8x30mm Dowel (2) 4mmx110mm Allen Key (1)	1	G	P
12	Hardware Pack	B680-53	R76147			5/16inx38mm Allen Bolt (6) 5/16in Flat Washer (6) 5/16in Lock Washer (6) M4x110mm Allen Key (1)	1	G	P

NOTE: Part # 3 for Vendor KD effective starting serial#: 687070898434

