

# SIGNATURE DESIGN

BY **ASHLEY®**

## REPLACEMENT PART DESCRIPTION FORM

**MODEL #: D634-224**

PART#	DESCRIPTION	USED ON:	MRP#		MATERIAL	QTY.	FACTORY USE ONLY!!	
							PACK	P/M
1	Back Assembly (w/Seat Panel)(w/Inserts)	D634-224	R86467		Wood+Iron	1	H	M
2	Leg #1 (w/Inserts)(575x40x40mm)	D634-224	R86468		Wood+Iron	2	F	M
3	Leg #2 (w/Inserts)(575x40x40mm)	D634-224	R86469		Wood+Iron	2	F	M
4	Seat Frame (w/Inserts)	D634-224	R86470		Wood+Iron	1	F	M
5	Side Stretcher (360x35x20mm)	D634-224	R86471		Wood	2	F	M
6	Front/Back Stretcher (345x35x20mm)	D634-224	R86472		Wood	2	F	M
7	Insert (1/4in x 25mm)	D634-224	R04580		Iron	12	G	P
8	Insert (1/4in x 15mm)	D634-224	R08531		Iron	4	G	P
9	Insert (1/4in x 12mm)	D634-224	R40057		Iron	4	G	P
10	Hardware Pack	D634-224	R86473		1/4inx2 1/2in Allen Bolt (8) 1/4in Lock Washer (8) 1/4in Flat Washer (8) #10x2in screw (8) 5/32in Allen Wrench (1) (Iron)	1	G	P
11	Swivel (w/Bolts+Washers)	D634-224	R84310		Steel	1	C	P

