

SIGNATURE DESIGN

BY **ASHLEY®****REPLACEMENT PART DESCRIPTION FORM****MODEL #: B853-54/56/57/58/94S/97S**

PART #	DESCRIPTION	USED ON:	MRP#		MATERIAL	QTY.	FACTORY USE ONLY!!	
							PACK	P/M
1	Left Leg (917x77x55mm)	B853-57/58	R87919		Wood	1	K	M
2	Right Leg (917x77x55mm)	B853-57/58	R87920		Wood	1	K	M
3	Slat Assembly (w/D-Nut)(L=1546mm)/17pcs	B853-54	R87921		Plywood+Carbon Steel	1	K	M
4	Slat Assembly (w/D-Nut)(L=1952mm)/17pcs	B853-56	R87922		Plywood+Carbon Steel	1	K	M
5	Drawer (w/Spacers)(586x423x194mm)	B853-94S/97S	R87923		Wood+Plywood+MDF	6	D	M
6	Knob (w/5/32inx19mm Bolts)(Dia32x34mm)	B853-94S/97S	R87674		Antimon	6	G	P
7	Center Leg (w/Bolt+Insert)(335x32x32mm)	B853-94S/97S	R87924		Wood+Carbon Steel	4	K	M
8	Support Rail (w/Inserts)(2080x45x25mm)	B853-54/56	R87925		Wood	1	K	M
9	Support Leg (w/Bolt+Insert)(125x32x32mm)	B853-94S	R87926		Wood+Carbon Steel	8	K	M
9	Support Leg (w/Bolt+Insert)(125x32x32mm)	B853-97S	R87926		Wood+Carbon Steel	4	K	M
10	Center Support Rail (1126x25x45mm)	B853-56	R87927		Wood	1	K	M
11	Center Support Rail (720x25x45mm)	B853-54	R87928		Wood	1	K	M
12	Drawer Glide (M+F)(45mmWx350mmL)(Z)(A)(w/Screws)	B853-94S/97S	R77383		Alloy Steel	12	F	P
13	D-Nut (1/4in x 17mm)	B853-94S	R49493		Carbon Steel	12	G	P
13	D-Nut (1/4in x 17mm)	B853-97S	R49494		Carbon Steel	8	G	P
14	Insert(1/4inx12mm)	B853-94S/97S	R40057		Carbon Steel	4	G	P
15	Insert(1/4inx17mm)	B853-94S	R17386		Carbon Steel	17	G	P
15	Insert(1/4inx17mm)	B853-97S	R17387		Carbon Steel	23	G	P
16	Insert(3/8inx18mm)	B853-94S	R68071		Carbon Steel	12	G	P
16	Insert(3/8inx18mm)	B853-97S	R68071		Carbon Steel	8	G	P
17	Adjustable leveler(w/Insert)(1/4inx25mm)(D=21mm)	B853-94S	R82950		Plastic+Alloy Steel	12	G	P
17	Adjustable leveler(w/Insert)(1/4inx25mm)(D=21mm)	B853-97S	R82950		Plastic+Alloy Steel	8	G	P
18	Right Hook (w/Screws)	B853-94S/97S	R33722		Carbon Steel	2	G	P
19	Left Hook (w/Screws)	B853-94S/97S	R33721		Carbon Steel	2	G	P
20	Hardware Pack	B853-57/58	R87929		5/16inx2in Allen Bolt (6) 5/16iin Flat Washer (6) 5/16iin Lock Washer (6) 5/32in Allen Wrench (1) Iron	1	G	P
21	Hardware Pack	B853-94S	R87930		1/4inx1 1/2in Allen Bolt (17) 1/4in Flat Washer (17) 1/4in Lock Washer (17) 8x30mm Wood Dowel (4) 5/32in Allen Wrench (1) Iron	1	G	P
22	Hardware Pack	B853-97S	R87931		1/4inx1 1/2in Allen Bolt (23) 1/4in Flat Washer (23) 1/4in Lock Washer (23) 8x30mm Wood Dowel (4) 5/32in Allen Wrench (1) Iron	1	G	P

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