

## SIGNATURE DESIGN

BY **ASHLEY®****REPLACEMENT PART DESCRIPTION FORM****MODEL #: B687-52S/53/186**

PART #	DESCRIPTION	USED ON:	MRP#	MATERIAL	QTY.	FACTORY USE ONLY!!	
						PACK	P/M
1	Left Leg (w/Pins)(L=784mm)	B687-53	R76169	Wood	1	K	M
2	Right Leg (w/Pins)(L=784mm)	B687-53	R76170	Wood	1	K	M
3	Side Rail (1932x371x51mm)	B687-186/52S	R84752	Wood	2	K	M
4	Slat Assembly (w/D-Nut)(L=987mm)/16pcs	B687-52S	R84787	Wood	1	K	M
5	Footboard Frame (1107x71x554mm)	B687-52S	R84788	Wood	1	K	M
6	Foot(w1/4inx90mm Bolt+Dowel)	B687-52S	R76173	Wood	2	G	P
7	Knob(w/5/32inx22mm Bolt)	B687-52S	R76152	Metal	2	G	P
8	Drawer Frame (960x507x78mm)	B687-52S	R84755	Wood	1	K	M
9	Center Leg (w/Bolt+Insert+Leveler)(132x30x30mm)	B687-52S	R84756	Wood+Metal	2	F	M
10	Drawer Front Panel (w/Insert)(916x272x40mm)	B687-52S	R84758	Wood	1	K	M
11	Drawer Side Panel (w/Dowels+Lock)(450x188x11mm)	B687-52S	R84759	Wood	2	F	M
12	Drawer Back Panel (w/Insert)(901x188x11mm)	B687-52S	R84760	Wood	1	K	M
13	Drawer Bottom Panel (w/Spacers)(877x458x50mm)	B687-52S	R84761	Wood	1	K	M
14	Adjustable leveler(w/Insert)(1/4inx25mm)(D=21mm)	B687-52S	R82950	Metal+Plastic	2	G	P
15	Drawer Hinge #1 (w/Screws)	B687-52S	R82156	Metal	3	G	P
16	Drawer Hinge #2 (w/Screws)	B687-52S	R80091	Metal	3	G	P
17	Drawer Glide (M+F)(45mmWx400mmL)(B)(H)(w/Screws) OLD	B687-52S	R74591	Metal	2	F	P
<b>17</b>	<b>Drawer Glide (M+F)(45mmWx400mmL)(B)(H)(w/Screws) NEW</b>	<b>B687-52S</b>	<b>R78985</b>	<b>Metal</b>	<b>2</b>	<b>F</b>	<b>P</b>
18	Lock (w/Insert)	B687-52S	R76013	Metal	8	G	P
19	D-Nut (5/16in x 15mm)	B687-53	R76141	Metal	6	G	P
20	Insert (3/8in x 18mm)	B687-52S	R68071	Metal	2	G	P
21	D-Nut (1/4in x 15mm)	B687-52S	R32398	Metal	4	G	P
22	Insert (1/4in x 15mm)	B687-52S	R08531	Metal	2	G	P
23	D-Nut (1/4in x 15mm)	B687-186	R32398	Metal	8	G	P
24	Insert (1/4in x 12mm)	B687-186	R40057	Metal	4	G	P
25	L Bracket	B687-52S	R84789	Metal	2	G	P
26	Left Hook (w/Screws)	B687-186	R33721	Metal	2	G	P
27	Right Hook (w/Screws)	B687-186	R33722	Metal	2	G	P
28	Hardware Pack	B687-53	R76147	5/16inx38mm Allen Bolt (6) 5/16in Flat Washer (6) 5/16in Lock Washer (6) M4x110mm Allen Key (1)	1	G	P
29	Hardware Pack	B687-52S	R84790	1/4inx13mm Allen Bolt (2) 1/4inx35mm Allen Bolt (8) 1/4inx63mm Allen Bolt (2) 1/4in D16 Flat Washer (4) 1/4in D12 Flat Washer (8) 1/4in Lock Washer (12) M4x110mm Allen Key (1) D8x20mm Dowel (2)	1	G	P

**NOTE: Part #17 NEW effective starting serial#: 687071309355**

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