

SIGNATURE DESIGN

BY **ASHLEY**[®]**REPLACEMENT PART DESCRIPTION FORM****MODEL #: B680-54S/56S/57/58/95/99**

PART#	DESCRIPTION	USED ON:	MRP#		MATERIAL	QTY.	FACTORY USE ONLY!!	
							PACK	P/M
1	Left Leg (w/Pins)(L=784mm)	B680-57/58	R76193		Wood	1	K	M
2	Right Leg (w/Pins)(L=784mm)	B680-57/58	R76194		Wood	1	K	M
3	Side Rail (2059x371x51mm)	B680-99	R84818		Wood	2	K	M
3	Side Rail(w/Cap Rail)(2159x371x68mm)	B680-95	R84819		Wood	2	K	M
4	Slat Assembly(w/D-Nut)(L=1544mm)/17pcs	B680-54S	R84770		Wood	1	K	M
4	Slat Assembly(w/D-Nut)(L=1950mm)/17pcs	B680-56S	R84771		Wood	1	K	M
5	Footboard Frame (1664x71x554mm)	B680-54S	R84820		Wood	1	K	M
5	Footboard Frame (2070x71x554mm)	B680-56S	R84821		Wood	1	K	M
6	Foot(w/1/4inx90mm Bolt+Dowel)	B680-54S/56S	R76197		Wood	2	G	P
7	Knob(w/5/32inx22mm Bolt)	B680-54S/56S	R76152		Metal	4	G	P
8	Drawer Frame (1518x507x78mm)	B680-54S	R84822		Wood	2	K	M
8	Drawer Frame (1924x507x78mm)	B680-56S	R84823		Wood	2	K	M
9	Center Leg(w/Bolt+Insert+Leveler)(132x30x30mm)	B680-54S/56S	R84756		Wood+Metal	3	F	M
10	Drawer Front Panel (w/Insert)(916x297x40mm)	B680-56S	R84824		Wood	2	K	M
10	Drawer Front Panel (w/Insert)(713x297x40mm)	B680-54S	R84825		Wood	2	K	M
11	Drawer Side Panel (w/Dowels+Lock)(450x188x11mm)	B680-54S/56S	R84759		Wood	4	F	M
12	Drawer Back Panel (w/Insert)(901x188x11mm)	B680-56S	R84760		Wood	2	K	M
12	Drawer Back Panel (w/Insert)(698x188x11mm)	B680-54S	R84778		Wood	2	K	M
13	Drawer Bottom Panel (w/Spacers)(877x458x50mm)	B680-56S	R84761		Wood	2	K	M
13	Drawer Bottom Panel (w/Spacers)(674x458x50mm)	B680-54S	R84779		Wood	2	K	M
14	Center Support(w/Bolt+Dowel)(244x30x30mm)	B680-54S/56S	R84780		Wood+Metal	1	F	M
15	Support Rail(w/Inserts)(1637x45x25mm)	B680-95	R84826		Wood	1	K	M
15	Support Rail(w/Inserts)(1535x45x25mm)	B680-99	R84827		Wood	1	K	M
16	Center Leg(w/Bolt+Insert+Leveler)(390x30x30mm)	B680-95/99	R84783		Wood+Metal	3	F	M
17	Adjustable leveler(w/Insert)(1/4inx25mm)(D=21mm)	B680-54S/56S	R82950		Metal+Plastic	6	G	P
18	Drawer Hinge #1 (w/Screws)	B680-54S/56S	R82156		Metal	6	G	P
19	Drawer Hinge #2 (w/Screws)	B680-54S	R80091		Metal	4	G	P
19	Drawer Hinge #2 (w/Screws)	B680-56S	R80091		Metal	6	G	P
20	Drawer Glide (M+F)(45mmWx400mmL)(B)(ZL)(w/Screws)	B680-54S/56S	R84828		Metal	4	F	P
21	Lock (w/Insert)	B680-54S/56S	R76013		Metal	16	G	P
22	D-Nut (5/16in x 15mm)	B680-57/58	R76141		Metal	6	G	P
23	Insert (3/8in x 18mm)	B680-54S/56S/95/99	R68071		Metal	6	G	P
24	D-Nut (1/4in x 15mm)	B680-54S/56S	R32398		Metal	5	G	P
25	Insert (1/4in x 15mm)	B680-54S/56S	R08531		Metal	7	G	P
26	Insert (1/4in x 15mm)	B680-95/99	R08531		Metal	5	G	P
27	D-Nut (1/4in x 15mm)	B680-99	R32398		Metal	6	G	P
28	Bracket #1 (F/M with Screws)	B680-54S/56S	R84765		Metal	1	G	P
29	Left Hook (w/Screws)	B680-95/99	R33721		Metal	2	G	P
30	Right Hook (w/Screws)	B680-95/99	R33722		Metal	2	G	P
31	Hardware Pack	B680-57/58	R76147		5/16inx38mm Allen Bolt (6) 5/16in Flat Washer (6) 5/16in Lock Washer (6) M4x110mm Allen Key (1)	1	G	P

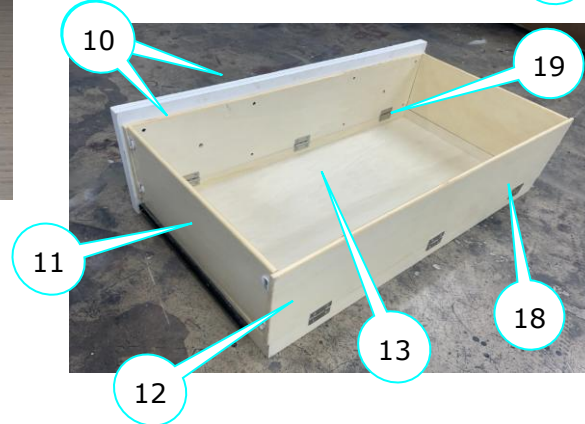
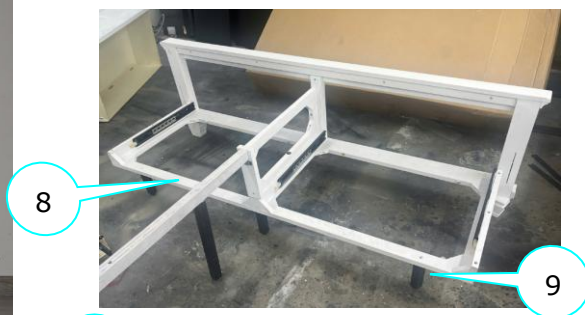
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						PACK	P/M
32	Hardware Pack	B680-99	R84784	1/4inx35mm Allen Bolt (9) 1/4in Flat Washer D12mm (9) 1/4in Lock Washer (9) M4x110mm Allen Key (1)	1	G	P
33	Hardware Pack	B680-95	R84785	1/4inx35mm Allen Bolt (3) 1/4in Flat Washer D12mm (3) 1/4in Lock Washer (3) M4x110mm Allen Key (1)	1	G	P
34	Hardware Pack	B680-54S/56S	R84786	1/4inx63mm Allen Bolt (6) 1/4in D16 Flat Washer (6) 1/4in Lock Washer (15) M4x110mm Allen Key (1) D8x30mm Dowel (2)	1	G	P



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