

SIGNATURE DESIGN

BY **ASHLEY**[®]**REPLACEMENT PART DESCRIPTION FORM****MODEL #: B680-52S/53/186**

PART#	DESCRIPTION	USED ON:	MRP#		MATERIAL	QTY.	FACTORY USE ONLY!!	
							PACK	P/M
1	Left Leg (w/Pins)(L=784mm)	B680-53	R76193		Wood	1	K	M
2	Right Leg (w/Pins)(L=784mm)	B680-53	R76194		Wood	1	K	M
3	Side Rail (1932x371x51mm)	B680-186/52S	R84812		Wood	2	K	M
4	Slat Assembly(w/D-Nut)(L=987mm)/16pcs	B680-52S	R84787		Wood	1	K	M
5	Footboard Frame (1107x71x554mm)	B680-52S	R84829		Wood	1	K	M
6	Foot(w1/4inx90mm Bolt+Dowel)	B680-52S	R76197		Wood	2	G	P
7	Knob(w/5/32inx22mm Bolt)	B680-52S	R76152		Metal	2	G	P
8	Drawer Frame (960x507x78mm)	B680-52S	R84814		Wood	1	K	M
9	Center Leg(w/Bolt+Insert+Leveler)(132x30x30mm)	B680-52S	R84756		Wood+Metal	2	F	M
10	Drawer Front Panel (w/Insert)(916x272x40mm)	B680-52S	R84815		Wood	1	K	M
11	Drawer Side Panel (w/Dowels+Lock)(450x188x11mm)	B680-52S	R84759		Wood	2	F	M
12	Drawer Back Panel (w/Insert)(901x188x11mm)	B680-52S	R84760		Wood	1	K	M
13	Drawer Bottom Panel (w/Spacers)(877x458x50mm)	B680-52S	R84761		Wood	1	K	M
14	Adjustable leveler(w/Insert)(1/4inx25mm)(D=21mm)	B680-52S	R82950		Metal+Plastic	2	G	P
15	Drawer Hinge #1 (w/Screws)	B680-52S	R82156		Metal	3	G	P
16	Drawer Hinge #2 (w/Screws)	B680-52S	R80091		Metal	3	G	P
17	Drawer Glide (M+F)(45mmWx400mmL)(B)(ZL)(w/Screws)	B680-52S	R84828		Metal	2	F	P
18	Lock (w/Insert)	B680-52S	R76013		Metal	8	G	P
19	D-Nut (5/16in x 15mm)	B680-53	R76141		Metal	6	G	P
20	Insert (3/8in x 18mm)	B680-52S	R68071		Metal	2	G	P
21	D-Nut (1/4in x 15mm)	B680-52S	R32398		Metal	4	G	P
22	Insert (1/4in x 15mm)	B680-52S	R08531		Metal	2	G	P
23	D-Nut (1/4in x 15mm)	B680-186	R32398		Metal	8	G	P
24	Insert (1/4in x 12mm)	B680-186	R40057		Metal	4	G	P
25	L Bracket	B680-52S	R84789		Metal	2	G	P
26	Left Hook (w/Screws)	B680-186	R33721		Metal	2	G	P
27	Right Hook (w/Screws)	B680-186	R33722		Metal	2	G	P
28	Hardware Pack	B680-53	R76147		5/16inx38mm Allen Bolt (6) 5/16in Flat Washer (6) 5/16in Lock Washer (6) M4x110mm Allen Key (1)	1	G	P
29	Hardware Pack	B680-52S	R84790		1/4inx15mm Allen Bolt (2) 1/4inx35mm Allen Bolt (8) 1/4inx63mm Allen Bolt (2) 1/4in D16 Flat Washer (4) 1/4in D12 Flat Washer (8) 1/4in Lock Washer (12) M4x110mm Allen Key (1) D8x30mm Dowel (2)	1	G	P

SIGNATURE DESIGN

BY **ASHLEY**[®]

REPLACEMENT PART DESCRIPTION FORM

MODEL #: B680-52S/53/186

