

SIGNATURE DESIGN

BY **ASHLEY®****REPLACEMENT PART DESCRIPTION FORM****MODEL #: B478-66/69/95/99**

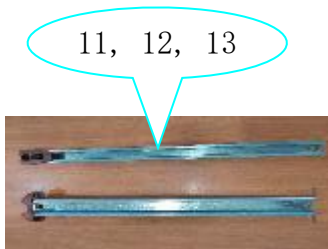
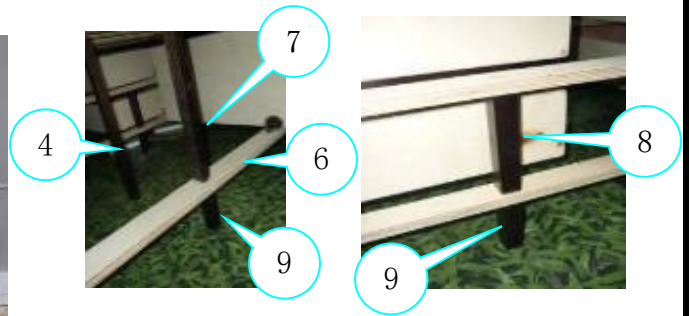
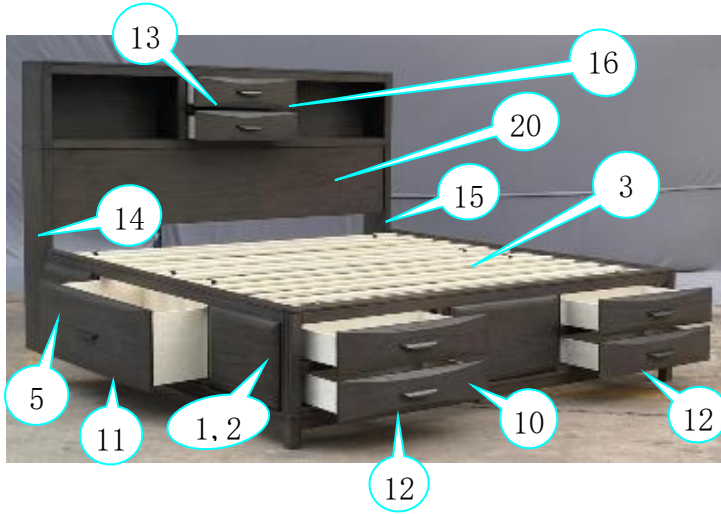
PART	DESCRIPTION	USED ON:	MRP#	FOB \$	MATERIAL	QTY.	FACTORY USE ONLY!!	
							PACK	P/M
1	Side Rail (L=2055mm)	B478-99	R87719		Wood	2	F	M
2	Side Rail (L=2160mm)	B478-95	R87720		Wood	2	F	M
3	Slat Assembly (L=1950mm)/13pcs	B478-99	R87721		LVL	1	F	M
3	Slat Assembly (L=1950mm)/13pcs	B478-95	R87722		LVL	1	F	M
4	Center Leg (w/Bolt)(L=480mm)	B478-95/99	R87723		Wood+Carbon Steel	6	F	M
5	Drawer(w/Female Slide)(990x480x335mm)	B478-66	R87724		Wood+Carbon Steel	2	D	M
6	Drawer Support (w/Male Slide)(L=1995mm)	B478-95/99	R87725		Wood+Carbon Steel	1	G	P
7	Center Leg (w/Bolt)(L=340mm)	B478-95/99	R87726		Wood+Carbon Steel	1	F	M
8	Center Leg (L=155mm)	B478-95/99	R87727		Wood+Carbon Steel	2	G	M
9	Center Leg (w/Bolt)(L=125mm)	B478-95/99	R87728		Wood+Carbon Steel	3	G	M
10	Drawer(w/Female Slide)(680x375x158mm)	B478-66	R87729		Wood+Carbon Steel	4	D	M
11	Drawer Slide(M+F)(M=475mmL&F=455mmL)(w/screws)	B478-95/99	R87730		Carbon Steel	2	G	p
12	Drawer Slide(M+F)(M=355mmL&F=345mmL)(w/screws)	B478-95/99	R87731		Carbon Steel	4	G	P
13	Drawer Slide(M+F)(M=220mmL&F=195mmL)(w/screws)	B478-69	R87732		Carbon Steel	2	G	P
14	Headboard Post #1 (1023x230x45mm)	B478-69	R87733		Wood+Mdf	1	F	M
15	Headboard Post #2 (1023x230x45mm)	B478-69	R87734		Wood+Mdf	1	F	M
16	Drawer(w/Female Slide)(596x220x158mm)	B478-69	R87735		Wood+Carbon Steel	2	F	M
17	Handle (w/Bolts)	B478-66/69/95/99	R87410		Carbon Steel	8	G	P
18	Insert (1/4in x 17mm)	B478-69	R78434		Carbon Steel	18	G	P
19	Insert (1/4in x 17mm)	B478-95/99	R78434		Carbon Steel	16	G	P
20	Headboard Panel (2010x400x42mm)	B478-69	R87736		Wood+Mdf	1	F	M
21	Hardware Pack	B478-95/99	R87737		1/4inx1 1/2in Bolt (14) 1/4inx2 3/16in Bolt (8) 1/4in Flat Washer (22) 1/4in Lock Washer (22) #4 Allen Wrench (1) #4x1 1/4in Screw (30) (Carbon Steel)	1	G	P
22	Hardware Pack	B478-69	R87738		1/4inx1 1/2 Bolt (12) 1/4in Flat Washer (12) 1/4in Lock Washer (12) #4 Allen Wrench (1) (Carbon Steel)	1	G	P
23	Adjustable Leveler (w/Insert)(1/4inx25mm)(D21mm)	B478-95/99	R82950		Alloy Steel+Plastic	9	G	P

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APPROVALS

1. Office/Engineering Manager:		DATE:	
2. Global CI Corporate Office Manager:		DATE:	