

SIGNATURE DESIGN

BY **ASHLEY®****REPLACEMENT PART DESCRIPTION FORM****MODEL #: 9930642A**

PART#	DESCRIPTION	USED ON:	MRP#		MATERIAL	QTY.	FACTORY USE ONLY!!	
							PACK	P/M
1	Back Cover (w/Massage)	9930642A	R85494		Fabric Content: 100% Polyester Cleaning Code: MW (Cover+Foam+Fiber)	1	B	M
2	Back (w/Wood Frame+Metal Frame+Massage+Mech+Motor)	9930642A	R86387		Fabric Content: 100% Polyester Cleaning Code: MW (Cover+ Foam+Fiber+ Plywood+Steel)	1	B	M
3	LAF/RAF Arm Lift	9930642A	R85495		Fabric Content: 100% Polyester Cleaning Code: MW (Cover+Plywood+Foam)	1	B	M
4	Led Light (L=500mm)	9930642A	R85496		Plastic	2	G	P
5	Seat Cushion (w/Plywood)	9930642A	R86388		Fabric Content: 100% Polyester Cleaning Code: MW (Cover+Foam+Fiber)	1	B	M
6	Vibrator (w/Screws)	9930642A	R86389		Carbon Steel	1	G	P
7	Music Host Model (w/Screws)	9930642A	R85497		Plastic	1	G	P
8	Hinge (76x32x20mm)(180 Degrees)(w/Screws)	9930642A	R85498		Carbon Steel	4	G	P
9	Remote	9930642A	R85499		Plastic	1	G	P
10	Seat Mechanism (w/Glide Motor+Bolts)	9930642A	R85500		Carbon Steel	1	C	P
11	Seat Motor (w/Bolts)	9930642A	R85501		Carbon Steel + Aluminum Extrusion	1	B	P
12	Glide Motor (w/Bolts)	9930642A	R85502		Carbon Steel + Aluminum Extrusion	1	B	P
13	Backrest Mechanism (w/Bolts)	9930642A	R85503		Carbon Steel	1	C	P
14	Backrest Motor (w/Pins/Locks)	9930642A	R85504		Carbon Steel + Aluminum Extrusion	1	B	P
15	Airbag Control Box (w/Screws)	9930642A	R85505		Plastic	1	B	P
16	Big Speaker (w/Screws)	9930642A	R85506		Plastic	1	B	P
17	Small Speaker (w/Screws)	9930642A	R85507		Plastic	2	B	P
18	Audio Adapter (w/Screws)	9930642A	R85508		Plastic	1	B	P
19	Audio Power Supplier	9930642A	R85509		Plastic	1	G	P
20	Glide Power Supplier	9930642A	R85510		Plastic	1	G	P
21	Main Adapter (w/Screws)	9930642A	R86944		Plastic	1	B	P
22	Power Outlet (w/Screws)	9930642A	R85511		Plastic	1	G	P
23	Bracket (w/Bolts)	9930642A	R81162		Carbon Steel	2	G	P
24	Backrest Mech Spring (L=150mm)	9930642A	R85512		Carbon Steel	2	G	P
25	Glide Mech Spring (L=115mm)	9930642A	R85513		Carbon Steel	2	G	P
26	Pin (w/Lock)	9930642A	R81156		Carbon Steel	4	G	P
27	T-Nut (1/4in x 15mm)	9930642A	R31779		Carbon Steel	22	G	P
28	Hardware Pack (Glide Mechanism)	9930642A	R85514		1/4inx70mm Bolt (2) 1/4inx18mm Bolt (8) M5x40mm Screw (4) 1/4in Flat Washer (4) Carbon Steel	1	G	P
29	Hardware Pack (Backrest Mechanism)	9930642A	R85515		1/4inx30mm Bolt (4) 1/4inx18mm Bolt (4) Carbon Steel	1	G	P

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