

SIGNATURE DESIGN

BY **ASHLEY®****REPLACEMENT PART DESCRIPTION FORM****MODEL #: 8680415P**

PART#	DESCRIPTION	USED ON:	MRP#		MATERIAL	QTY.	FACTORY USE ONLY!!	
							PACK	P/M
1	Back Cushion	8680415P			Fabric Content: 100% Polyester Cleaning Code: W (Fiber+Cover)	1	B	M
2	Metal Frame (w/Bolts)	8680415P	CS-8680315P,515P		Carbon Steel	1	C	P
3	Motor (w/Bolts)	8680415P	CS-8680315P,515P		Carbon Steel	1	C	P
4	Switch Cable (w/Screws)	8680415P	CS-8680315P,515P		Plastic+ steel	1	G	P
5	Power Adapter	8680415P	CS-8680315P,515P		Plastic	1	B	P
6	Power Outlet (w/Screws)	8680415P	CS-8680315P,515P		Plastic	1	G	P
7	Castor (w/Screws)	8680415P	CS-8680315P,515P		Carbon Steel+Plastic	2	G	P
8	Hinge (76x48mm, 125 Degrees)(w/Screws)	8680415P	CS-8680315P,515P		Carbon Steel	2	G	P
9	Leg #1 (w/Bolt)	8680415P	R83853		Plastic	4	G	P
10	Washer	8680415P	R83855		Plastic	4	G	P
11	Leg #2 (D30x12mm)	8680415P	R86722		Plastic	4	G	P
12	Screw Pack	8680415P	CS-8680315P,515P		M5x40mm Screw (4) 1/4in Flat Washer (4) (Iron)	4	G	P
13	Left Bracket (w/Wheels+Bolts)	8680415P	CS-8680315P,515P		Carbon Steel	1	G	P
14	Right Bracket (w/Wheels+Bolts)	8680415P	CS-8680315P,515P		Carbon Steel	1	G	P
15	Bracket #1 (w/Bolts)	8680415P	CS-8680315P,515P		Carbon Steel	2	G	P
16	Bracket #2 (w/Bolts)	8680415P	CS-8680315P,515P		Carbon Steel	1	G	P
17	Left Bracket #3 (w/Bolts)	8680415P	CS-8680315P,515P		Carbon Steel	1	G	P
18	Right Bracket #3 (w/Bolts)	8680415P	CS-8680315P,515P		Carbon Steel	1	G	P
19	Pin (w/Lock)	8680415P	R81156		Carbon Steel	1	G	P
20	T-Nut (1/4in x 10mm)	8680415P	R27646		Carbon Steel	18	G	P
21	T-Nut (5/16in x 10mm)	8680415P	R20833		Carbon Steel	14	G	P

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